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D2604-1

Job Sheet 188095



Part No: D2604-1

Job Qty: 1 ea

Part Name: Console Side LH, 407 Console



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/3/19

Job Tracking No:

Due Date: 1/18/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D2604 REV.B IPP C 98.11.25 Added Inspection Levels, Jig numbers DM IPP Rev:D 07-09-24 Now On Waterjet JLM Verified By: EC IPP Rev:E 07-12-18 ECN1059 RevB as per dwg DD verified by EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	1 pcs	1/18/19	1/18/19	0.04	0.17	Waterjet - Flow		DL 19/02/20
110	QC	1 pcs	1/18/19	1/18/19	0.00	0.00	QC2 Waterjet-1		DL 19/02/20
120	QC	1 pcs	1/18/19	1/18/19	0.00	0.00	QC8-1		
130	Brake NC	1 pcs	1/18/19	1/18/19	0.00	0.03	Brake NC 1		
140	QC	1 pcs	1/18/19	1/18/19	0.00	0.00	QC5		
150	HandFinish	1 pcs	1/18/19	1/18/19	0.00	0.09	HandFinish1		
160	QC 7	1 pcs	1/18/19	1/18/19	0.00	0.00	QC 7 - 10		
							QC 7 - 13		
							QC 7 - 14		
							QC 7 - 15		
							QC 7 - 17		
							QC 7 - 18		
							QC 7 - 19		
							QC 7 - 2		
							QC 7 - 28		
							QC 7 - 3		
							QC 7 - 30		
							QC 7 - 34		
							QC 7 - 36		
							QC 7 - 37		
							QC 7 - 38		
							QC 7 - 41		
							QC 7 - 47		
							QC 7 - 48		
							QC 7 - 51		
							QC 7 - 58		
							QC 7 - 59		
							QC 7 - 6		
							QC 7 - 60		
							QC 7 - 9		
							QC 7 - 68		
							QC 7 - 50		

SCRAP

P.T.O.

Scrap

Entered: _____ Date: _____

P.T.O.



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: <u>188095</u> Part No. <u>D2604-1</u>	DISPOSITION Rework ☐ Scrap ☒ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☒ Supplier ☐ Quality ☐			
Date : <u>FEB 20 2019</u>	Sequence #: <u>120 QC8</u>	QTY Affected : <u>4</u>		MRB (QSI042) <u>PD 19-02-20</u>	
Description Work Order Deviation <u>- PARTS CUT IN WRONG GRAIN DIRECTION.</u>		Disposition <u>- SCRAP</u>		Completed By <u>PD 19-04-13</u> Lead hand / Supervisor DAS 30 9-89	
DAS 68 9-89		QC / QA Coordinator DAS 68 9-89 FEB 20 2019			
Root Cause Operator ☐ Manufacturing Process ☒ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled		FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☒ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					

				QC 7 - 67		
170	Packaging	1 pcs	1/18/19	0.00 0.00	Packaging3-1	
180	QC21-SA	1 Ea	1/18/19	0.00 0.00	QC21	
Part Op 100 - 1-Cut as per Dwg D2604						
Descriptions: 130 - Deburr if necessary Form as per Dwg D2604						
Job BOM						
Part / Item	Component Name	Quantity	Operation		Container	
M2024T3S.040	2024-T3 .040 Sheet	1.4000 sf (1.4 ea)	100-Waterjet - Flow - 1			
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
100-Waterjet - Flow - 1	M2024T3S.040	1	36	0		
Part Specifications						
Specifications could not be found.						

Plex 1/3/19 9:09 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



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www.dartaerospace.com

Container No: S155149



Part: D2604-1

Job No: 188095

Serial No/Batch: S155149

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Date: 02/20/19